Drill holes to access bolts, but avoid roller path!

Use phillips head screws

<table>
<thead>
<tr>
<th>item nr.</th>
<th>dimensions</th>
<th>pieces</th>
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<tr>
<td>1</td>
<td>AL PROFIL 30x30 L=810</td>
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<td>AL ANGLE 30x30 L=30</td>
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<tr>
<td>5</td>
<td>BOLT M5x45</td>
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<td>BOLT M5x20</td>
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<tr>
<td>7</td>
<td>PLASTIC PLUG 30x30</td>
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<tr>
<td>8</td>
<td>THREADED FOOT</td>
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